

Roll Pan Installation Instructions

READ ALL INSTRUCTIONS BEFORE PAINTING!

Note 1: Disconnect license plate light harness and remove rear bumper and brackets.

Note 2: You can color coordinate the supplied screws by pushing them into a piece of cardboard and paint them while painting Roll Pan.

1. To remove tailgate, open tailgate and disconnect the tailgate straps. Tilt tailgate outward until you see the slot on the tailgate pivot align with the flat side of the inner pivot then lift that side of the tailgate upward and outward, removing the tailgate. Lay tailgate on soft flat surface with inside of gate facing down.
2. Position the Roll Pan carefully. Slide one of the lower end tabs of the Roll Pan into the lower rear quarter panel of the truck bed. While holding in place, carefully flex the opposite lower edge of the Roll Pan just enough to insert the opposite lower tab into the lower rear quarter panel. Next tilt the Roll Pan upward and align the upper edge of the Roll Pan just under the downward edge of the pick up bed floor.
3. Shift the Roll Pan up and down and side to side to achieve the best alignment. Pick up beds vary greatly, therefore it may be necessary to slightly bend the lower bed quarters. If it is necessary to do so, wear a pair of gloves as the inner bed edges are sharp. You can easily adjust the lower quarters by carefully pulling or pushing them for best alignment.
4. Once you are satisfied with the alignment, using masking or duct tape temporarily tape the Roll Pan in place. Reinstall the tailgate. Check the alignment of the lower edge of the tailgate to the Roll Pan. Make any adjustments necessary then remove tailgate. Using a power drill or screw gun install the supplied self drilling phillips screws into the bed flange through the predrilled holes in the Roll Pan upper flange.
5. Using a drill bit, drill a hole through each lower rear quarter panel and through the Roll Pan flange. Install and finger tighten the #8x1" stainless screws and nuts. Remove Roll Pan and insert the license plate light and install the #8x3/4" self drilling stainless screws. Remove light, prep Roll Pan and paint per enclosed painting instructions.
6. Once Roll Pan is painted, reinstall it and the license plate light. Splice the wire leads from the license plate light into the factory wiring harness. Reinstall tailgate.

Warranty is void if Roll Pan is not prefitted before painting and permanently installing.

Happy Motoring!

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Note for Roll Pans supplied with Round License Plate Lights: After the Roll Pan is painted, insert the license plate lights into the predrilled holes. While pushing inward on the light, use a flat screwdriver or needle nose pliers and bend several of the tabs that are inserted through the Roll Pan outward to firmly secure the lights in place. Next splice the light wires into the factory license plate light harness.