

TRUCK MASTER **Designs**[™]

IMPORTANT INSTRUCTIONS FOR PAINTING ABS

It is imperative that the parts you plan to refinish be thoroughly cleaned with the correct products to ensure that all mold release agents, greases and oils are removed. Failure to clean a substrate properly can easily cause an otherwise good system to turn out poorly.

CLEANING & PAINTING ABS

All parts should be thoroughly cleaned before painting.

1. Wash both sides of product with liquid dish or commercial grade soap and water.
2. Wipe with 2319S Plastic-Prep to remove mold release agents, greases and oils. Wipe a few times to maximize cleaning. (Note: 2319S is made for cleaning plastic parts. Do not use this as a wiping solvent over bare metal or freshly primed areas. 2319S works well over OEM and aftermarket parts. It can be aggressive over remanufactured parts).
3. Hand sand with gray scuff pad or 800 grit sandpaper. Sanding is essential when painting over plastics and is always beneficial in promoting adhesion. If the part comes pre-primed, scuff the primer without breaking through the substrate.
4. Apply Plas-Stic 2330S or A-2330S (one coat).
5. Apply your choice of topcoat: ChromaSystem Activated Basecoat with Flexibilized Clearcoat or ChromaSystem Flexibilized Single-Stage or Dupont Vinyl Color



The above products and methods are supplied by DuPont Automotive Finishes. Other paint manufacturers have their own recommended systems for painting plastics.

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