

**'97-'02 Jeep Wrangler TJ Steel Steering Box Skid Plate**

Tools needed: Power Drill  
11/32 Drill Bit  
½" Drive Ratchet  
16mm Socket  
9/16 Shallow Socket  
Torque Wrench

1. Using ratchet and 16mm socket, remove front and rear bolts from driver side of factory steering box. NOTE: DO NOT LOOSEN CENTER BOLT
2. Position Truck Master Designs' Steering Box Skid Plate and re-install the bolts that were removed; torque to 50 ft. lb.
3. Using the mounting hole in the Skid Plate Support Bracket as a guide, drill a 11/32 hole into the round frame cross tube.
4. Using the ratchet and 9/16 socket, firmly push and turn the self tapping hex bolt until the bolt starts threading into the tube. Firmly snug this bolt but do not over tighten.

Happy Four Wheeling  
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