

TRUCK MASTER **Designs**™

H2 Rear Bumper Cover H920

INSPECT BUMPER COVER FOR SHIPPING DAMAGE – REPORT DAMAGE IMMEDIATELY TO SHIPPER AND SHIPPING COMPANY

READ INSTRUCTIONS BEFORE PAINTING AND INSTALLING PARTS
Warranty is void if parts are painted prior to checking for damage or imperfections.

- The Bumper Cover can be painted either prior to or after installation. Installation procedure is the same for either method.

- Tools needed: 1 large flat blade screw driver or medium pry bar
1 small flat blade screw driver or V-blade trim panel remover
1 3/8" ratchet and 15 mm deep well socket
isopropyl alcohol and a chemical cleaner such as Naptha
if installing Bumper Cover AFTER painting, you will need 3/4" masking tape

1. Removal of factory plastic cover: using the small flat blade screw or V-blade panle tool, pry out the center push button from the plastic rivets located at the front edge of the rear bumper at the wheel well. There are also two underneath the ends of the bumper. After push buttons are pulled out, pry out the large portion of the rivet. Save the rivets as you will need to reuse them.
2. Open the tailgate, then grab one end of the plastic bumper cover and firmly pull outward and rearward, removing it from the steel under structure. Simultaneously, starting at the same side of the vehicle, underneath the tailgate area insert the large flat blade screw driver or pry bar between the plastic cover and steel under structure. Pry outward to release the plastic snap inserts that are part of the plastic bumper. Make sure that you do not pry in any areas that are cosmetically exposed.
3. Once cover is removed, using the 3/8" ratched and 15 mm deep well socket loosen the bolts that connect both of the metal bumper end plates. The end plates need to be just loose enough to adjust freely.
4. Using Naptha or a suitable cleaner, clean the vertical raised flange just under the tailgate and the area just above the raised portion of the bumper above the two hooks. Once these areas have been cleaned with solvent using a clean cloth, wipe these areas with isopropyl alcohol.
5. Installing TMD Bumper Cover: peel back approximately 2" of the red protective tape from each end of the long strip of two sided tape and bend it over the painted side of bumper and lightly tape the tabs to the Bumper Cover with masking tape. Next totally remove the two red protective strips from the lower double sided tape strips.
6. Choose one side of the bumper – spray a small amount of lubricant on one edge of the loosened metal substructure on the section that is bent inward toward the wheel well. Use a piece of masking tape to wrap the return edge of the TMD Bumper Cover on the same end corresponding with the lubricated metal bumper end.
7. Start installing the TMD Bumper Cover by hooking the non-taped end of the Cover over the non lubricated end of the steel bumper. Carefully wrap the cover around to the opposite side. Grab the Bumper Cover end at the top and bottom and carefully pull outward and forward enough to slide the cover over the steel end. Once in place, center and remove the balance of the protective tape. Push the Cover against the substructure to adhere the tape. Remove the masking tape and re-position and re-tighten the end plates. Then re-install the plastic push rivets and re-install the factory rubber corner strips onto the TMD Bumper Cover.

Happy Motoring!

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