

Bumper Cover Installation Instructions FD645-S
'04-'05 Ford F150 4x2 & 4x4 Truck with factory lights

YOU MUST PRE-FIT THE BUMPER COVER BEFORE PAINTING. Warranty is void if Bumper Cover is not prefitted to factory bumper before painting and permanently installing.

Tools needed: power drill, short extension, 8 mm socket, 3/8 or 1/4 drive ratchet

REMOVE FACTORY AIR DAM

1. Remove factory driving light bracket with light attached by removing one 8mm head bolt at top of light and one at the bottom of light. Let light hang by cable.
2. Remove the balance of 8mm head bolts that hold the factory air dam to the bumper. Remove air dam.
3. Re-install the driving lights.

OPTIONAL FOR THOSE WITH A PAINTED FACTORY BUMPER

If your truck has a painted bumper, the Bumper Cover may not completely cover the bumper ends in the fender well. Lightly sand the factory bumper ends and paint them with flat black paint PRIOR TO BUMPER COVER INSTALLATION.

INSTALLATION OF BUMPER COVER ONCE PAINTED

4. Center Bumper Cover over the bumper and push rearward. While holding in place, push rearward on one of the rear edges of the Bumper Cover driving light openings and at the same time push rearward and inward on the Bumper Cover end. It should snap around the factory bumper end. It might need a smack with the palm of your hand to snap into place. Repeat on opposite side.
5. Once Bumper Cover is in place, push inward on the sides of the Bumper Cover. While pushing inward, use the holes in the Bumper Cover ends as a guide and drill one 1/4" hole in each bumper end. Install one push rivet in each end.

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