

Air Dam Installation Instructions **‘99-‘02 Chevy Silverado Truck and 2000-2005 Suburban and Tahoe**

CK570-S

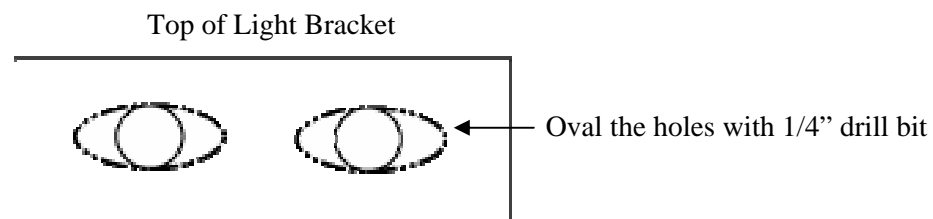
YOU MUST PRE-FIT THE AIR DAM BEFORE PAINTING

Tools needed: 6” flat screwdriver, 1 pair needle nose pliers, 2 7/16 open wrenches or ¼ drive ratchet with 7/16 socket, electric or battery operated drill and 1/4” drill bit

1. To remove factory Air Dam, use a 6” long flat blade screwdriver. The rivets are accessed through the bottom of the bumper behind the factory Air Dam.
2. It will be necessary to remove the factory driving lights by removing the two bolts that hold the plastic light brackets to the bumper. Also remove the nut clips from the bumper.
3. Insert the screwdriver blade into the rivet head slots and twist screwdriver to force rivet inserts downward. Once rivet inserts are 1/4” to 1/2” down, grab with fingers or pliers and pull down, completely removing inserts.
4. After all rivets and lights are removed, use the screwdriver from the front side of Air Dam and pry down on the Air Dam to remove it from the bumper.
5. Next remove the plastic rivet clips from the bottom of the bumper by squeezing the clips and pulling down.
6. Use a 1/4” drill bit and redrill the two mounting holes in the top of the plastic light bracket. We recommend that you oval the holes from side to side 1/4” to allow for more adjustment.
7. Reinstall the driving lights to the **BOTTOM** side of the bumper using supplied bolts and flat washers (do not reuse the factory hardware). Use a small silver flat washer on bolt head and nut side when assembling.

DO NOT INSTALL THE LIGHTS IN THE ORIGINAL FACTORY POSITION - FOR PROPER FIT AND AIR DAM WARRANTY THEY MUST BE REINSTALLED TO THE BOTTOM SIDE OF THE BUMPER.

8. Snug bolts but do not tighten yet as the lights will need to be adjusted.
9. Install the Air Dam by sliding it over the driving lights and align with the bumper holes.
10. Install 3 bolts using large silver flat washers on bumper side and small silver flat washers on Air Dam side.
11. Slightly snug one center bolt and 2 end bolts to hold Air Dam in place. Adjust driving lights from side to side until centered in light pocket hole.
12. Tighten driving light bolts.
13. Now install the balance of Air Dam bolts. Tighten starting from center of Air Dam and working towards each end of bumper.



Warranty is void if Air Dam is not prefitted to factory bumper before painting and permanently installing.

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